

Replacement Parts For Your Existing

# EIMCO, Dorr-Oliver, ENVIREX, WALKER and any other equipment manufacturer



## RSG Professional Turn-Key Services



Rebuild-it Services Group offers labor services by experienced trained professionals that know how to get the job done right the first time. RSG is licensed in several states around the country. RSG is also insured and staffed to handle any size project. RSG is conveniently located near you with four major service centers around the country ready to fabricate, rebuild equipment and perform labor services.



## Clarifier Drive Rebuilds





Rebuild-it is the leader in rebuilding clarifier drive units. We rebuild 100's of clarifier drives every year. Nobody rebuilds drives the way we do as we take care of every aspect of the drive, checking all bearing and seal surfaces and re-machining them back to original factory tolerances for the perfect fit and rebuild. Our drives are rebuilt to the highest standards as we have several quality checks along the way of each drive rebuild. Our rebuilt drives are painted inside and outside to ensure the most protection possible from internal and external harmful conditions. Rebuild-it is the clear choice to have your clarifier drives rebuilt the right way, the Rebuild-it way!



Rebuild-it Services Group can support and rebuild any manufacturers drive units, gearboxes and equipment.

We rebuild EIMCO®,
DORR-OLIVER®, WESTECH®,
ENVIREX®, WALKER®,
HI-TECH® AND DBS®.

- **✓** RSG uses genuine OEM bearings and seals
- √ 3-year warranty with every rebuild
- ✓ New torque control upgrade
- ✓ Replace the motor package
- ✓ Replace all wear items
- √ All chain guards are stainless-steel
- ✓ Stainless-steel fasteners and support brackets
- ✓ Tested with several quality control checks
- ✓ Inspection report with every drive rebuild

### Clarifier Drives

## RSG and PRE

- ✓ The RSG Premium CM and BM series of clarifier and thickener drives are uniquely designed combining the heavy duty old style known drives with today's innovative technology.
- ✓ The RSG series drive has an upgraded base and gear assembly with a single input reducer with integral loadcell providing optimal and reliable torque overload protection.
- ✓ The RSG series drives are supplied with a local NEMA 4X control panel containing a VFD for speed control and a torque display unit which allows for a digital feedback to the plants SCADA system.
- ✓ The new RSG designed drive units are built for performance, easy maintenance, to last and outperform other drives on the market.

### Benefits for PR E Replacement or Retrofit drive units:

Designed using modern fabricated steel allowing for flexibility of design and quick fabrication

Drive components are commercially available almost anywhere in the world

Designed using precision-ground, 4-point contact, integral gear/bearing with over 175,000 hours (20 years)

AGMA gear and bearing life over 100 years

Designed without lower pinion bearing

Greater drive unit reliability

Large, accurate, hydraulic torque gauge calibrated in units of torque





Clarifier Experts

## Rebuild-it offers Dorr-Oliver® ODS and FLS/KREBS® Pumps

#### **Dorr-Oliver® Gorator Pump**

Grinds and macerates
Grinds and separates
Non-clog and self-cleaning
3 machines in one
Heavy duty construction

## FLSmidth-KREBS® hMAX Horizontal, Recessed Impeller, Vortex Grit Pumps

Ideal for Grit pumping in the headworks of Municipal WWTP's

Also known to be applied for Digester Recirculation

Impeller and all rotating components fully recessed and clear of pump flow path



#### **Dorr-Oliver® ODS diaphragm Pumps**

Pumps anything no matter how corrosive Air operated diaphragm pump Long life heavy duty Pulse transfer thickening Capable of indefinite dry operation

## KREBS® Hydrocyclones (Sewage Degritting Cyclone)

High capacity in a small footprint Low cost high performance 98% effective rate for removing grit and sand Effective protection of downstream equipment





### About Rebuild-It

Our experienced team of professionals have been rebuilding and supplying new and used equipment for many years and know how to do it right the first time. We pride ourselves in focusing on excellent customer service and we also offer <u>free on-site</u> inspections of your plant's equipment.



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